



**This commercial/
industrial steel door
is suitable for all
applications due to
its versatility and
available options.**

**ONE YEAR
WARRANTY**

Commercial/Industrial ST24-STI24

- Rugged and durable 24 gauge ribbed steel product.
- Tongue and groove joint for exceptional bonding and weather-tight seal.
- All doors may be insulated with polystyrene for added energy efficiency. Interior 26 gauge back sheets enhance the ruggedness of this series.
- Insulated R-Value of 6.9
- A variety of window sizes and designs available.



new england door★USA®

Treating customers like family for over 50 years.

HEAVY DUTY COMMERCIAL RIBBED STEEL DOOR

MODEL ST24/STI24

Commercial/Industrial Model ST24-STI24



Each door measures a full 2" thick. End stiles overlap the door face by 3/4" to ensure a tight jamb seal. Top seal is pictured as an option.



Maximum strength and durability are achieved by bonding and riveting the heavy gauge stiles to the steel panels.



All doors may have polystyrene insulation added. The back sheets are 26 gauge galvanized sheets.



Face of sections have two horizontal deep ribs and six shallow ribs for additional strength.



Exterior has 1.0 mil baked polyester finish. Interior has .5 mil baked polyester finish.

The addition of a shiplap adapter rail will allow for converting tongue and groove sections.

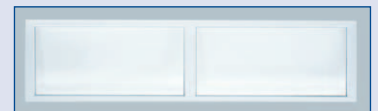
Warranty: Each door is carefully inspected prior to shipment to ensure quality standards. For specific information on the 12 month warranty please refer to the warranty page.

Schedule of panels

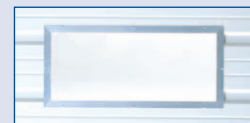
Door Width	Panels Across
8-2	2
9-2	3
10-2	3
12-2	3
14-2	4
16-2	4
18-2	5
20-2	6

Glazing Options

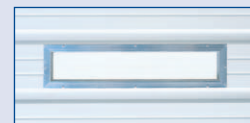
Glazing options include 24"x5" or 24"x11" in either a single or double glaze. These windows are 1/8" plexiglass and are part of the standard section. Full vision is also an option in a white, baked enamel aluminum frame



FULL VISION



24" X 11"



24" X 5"



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Specifications of product are subject to change without notice.